

## PRODUCT DESCRIPTION

The Tapper+ fastening system is a complete family of screw anchors for light to medium duty applications in concrete, masonry block, brick, and wood base materials. The Tapper+ is fast and easy to install and provides a neat, finished appearance. The Tapper+ screw anchor is engineered with matched tolerance drill bits and installation tools designed to meet the needs of the user and also provide optimum performance. The Tapper+ features a gimlet point for self-drilling into wood base materials without pre-drilling.

The Tapper+ screw anchor is available in carbon steel with a Perma-Seal climate coating in several colors. Head styles include a slotted hex washer head, Phillips flat head, trim Phillips flat head and Hex flange washer head.

## **GENERAL APPLICATIONS AND USES**

- Window installations
- Storm shutters
- Interior hand rails
- Interior lighting fixtures

## FEATURES AND BENEFITS

- + Available in several head styles
- + Several colors and finishes to match application
- + Removable (reusable in wood)
- + High-low thread design for greater stability and grip

- Metal door frames
- Thresholds
- + Does not exert expansion forces
- + Good corrosion protection with Perma-Seal coating
- + Gimlet point for self drilling into wood base material

## APPROVALS

- International Code Council, Evaluation Service (ICC-ES), ESR-3068 for uncracked concrete (including FBC supplement), ESR-3196 for masonry, ESR-3042 for wood, ESR-3213 for chemically treated lumber.
- Code compliant with the 2012 IBC, 2012 IRC, 2009 IBC, 2009 IRC, 2006 IBC, and 2006 IRC.
- Tested in accordance with ACI 355.2 and ICC-ES AC193 (including ASTM E 488) for use in structural concrete, ICC- ES AC106 for use in masonry, ICC-ES AC233 for use in wood, and ICC-ES AC257 for use in pressure treated lumber
- Evaluated and qualified by an accredited independent testing labortatory for reliability against brittle failure, e.g. hydrogen embrittlement
- Miami-Dade County Notice of Acceptance (NOA) 15-0629.06

## **GUIDE SPECIFICATIONS**

CSI Divisions: 03 16 00 - Concrete Anchors, 04 05 19.16 - Masonry Anchors, 05 05 19 - Post-Installed Concrete Anchors and 06 05 23 - Wood, Plastic, and Composite Fastenings. Concrete Screw Anchors shall be Tapper+ anchors as supplied by Powers Fasteners, Inc., Brewster, NY.

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PERMA-SEAL COATED CARBON STEEL TAPPER-

## **ANCHOR MATERIALS**

Carbon Steel with Perma-Seal Coating

## ANCHOR SIZE RANGE (TYP.)

- 3/16" diameter x 1-1/4" to 4" lengths
- 1/4" diameter x 1-1/4" to 6" lengths
- 5/16" diameter x 1-3/4" to 6" lengths

## SUITABLE BASE MATERIALS

- Normal-weight Concrete
- Lightweight Concrete
- Grouted Concrete Masonry,
- Hollow Concrete Masonry (CMU)
- Solid Brick Masonry
- Wood



This Product Available In



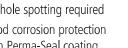
Powers Design Assist® Real-Time Anchor Design Software www.powersdesignassist.com

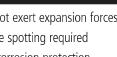


- Joint flashing

- Screened Enclosures

- + No hole spotting required





5/16"

1/4"

5/16'

9/16"

9/32'

3

# MATERIAL SPECIFICATIONS

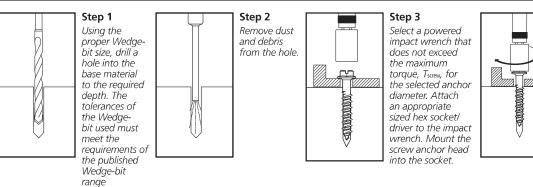
Anchor Component	Perma-Seal Tapper
Anchor Body	Case hardened carbon steel
Coating/Plating/Finish	Perma-seal coating (various colors)

## **INSTALLATION SPECIFICATIONS**

## Perma-Seal Carbon Steel Hex Head Tapper+

Dimension	Anchor Diameter, a					
Dimension	3/16"	Υ	1/4"	く	5/16"	
Tapper+ Drill Bit Size, d <sub>bit</sub> (in.)	5/32"	٢	3/16"	く	1/4"	
Fixture Clearance Hole, dh (in.)	1/4" 🤇	٢	5/16"	く	5/16"	
Head Height (in.)	7/64"		9/64"		1/4"	
Hex Head Wrench/Socket Size	1/4"		5/16"		5/16"	
Washer O.D., d <sub>w</sub> (in.)	11/32"	Υ	13/32"		9/16"	
Washer Thickness, (in.)	1/32"	Y	1/32"	く	1/16"	
			777			

## **INSTALLATION PROCEDURE**



For the **5/16**" size, select a powered impact wrench that does not exceed the maximum torque, T<sub>screw</sub>, for the selected anchor diameter. Attach an appropriate sized hex socket or phillips bit to the impact wrench. Mount the screw anchor head into the socket or phillips bit.

## For the 5/16" size, drive the anchor with an impact wrench through the fixture and into the hole until the head of the anchor comes into contact with the fixture. The anchor must be snug after installation. Do not spin the hex socket or phillips bit off the anchor to disengage.

Anchor Diameter, d

1/4"

3/16"

5/16"

1/2"

3/16'

3

**Step 4** Drive the anchor

into the hole until

anchor comes into

the head of the

contact with the

member surface.

be snug after

The anchor should

installation. Do not

spin the hex socket

off the anchor to

disengage. Insert

bolt into Vertigo+.

threaded rod or

## **Head Marking**



Legend 'P' Marking = Tapper + +' Symbol = Strength Design Compliant Anchor Length Identification Mark  $\bigstar$  = 5/16" Diameter Identification Mark

## Matched Tolerance System



Perma-Seal Carbon Steel Flat Head Tapper+

3/16"

5/32

1/4"

3/8"

9/64'

2

Dimension

Tapper+ Drill Bit Size, dbit (in.)

Fixture Clearance Hole, dh (in.)

Phillips Head O.D., (in.)

Phillips Head Height, (in.)

Phillips Bit Size (No.)

Designed and tested as a system for consistency and reliability

## Tapper+ Length Code Identification System

Note: Step #1 and #2 not applicable for wood base

materials, drill bit not applicable for wood base materials.

Length ID m	arking on head	A	В	с	D	Е	F	G	н	1	J	
Overall anchor	From	1	1-1/2	2	2-1/2	3	3-1/2	4	4-1/2	5	5-1/2	6
length l <sub>anch,</sub> (inches)	Up to but not including	1-1/2	2	2-1/2	3	3-1/2	4	4-1/2	5	5-1/2	6	6-1/2

# MECHANICAL ANCHORS

# Installation Table for Tapper+ in Concrete<sup>1,2</sup>

Anshor Bronorty/Cotting Information	Notation	Units		(	Vorninal Anchor Size (in.)	>	
Anchor Property/Setting Information	Notation	onits	3/16	У	1/4		5/16
Anchor outside diameter	d	in. (mm)	0.145 (3.7)	Х	0.185 (4.7)		0.250 (6.4)
Nominal drill bit diameter	dbit	in. (mm)	3/16 Tapper+ Bit	ζ	1/4 Tapper+ Bit		5/16 Tapper+ Bit
Tapper+ bit tolerance range	-	in.	0.170 to 0.176	8	0.202 to 0.207	X X	0.255 to 0.259
Minimum nominal embedment depth	h <sub>nom</sub>	in. (mm)	1-3/4 (44.4)	R	1-3/4 (44.4)	~	1-7/8 (47.6)
Minimum hole depth	h₀	in. (mm)	2 (50.8)	Х	2 (50.8)		2-1/4 (57)
Hex Head Socket Size	-	-	1/4	Ζ	5/16		5/16
Phi <b>ll</b> ips Bit Size	-	-	2	X	3		3
Max Impact Wrench Power (torque)	Tscrew	ft <b>-l</b> bs (N <b>-</b> m)	-	7	<u> </u>	7	115 (150)
For SI: 1 inch = 25.4 mm, 1 ft-Ibf = 1.356 N-m.							

1. The minimum base material thickness must be 1.5  $h_{\text{nom}}$  or 3", whichever is greater.

2. See performance data in concrete for additional 5/16" Tapper+ embedment depths.

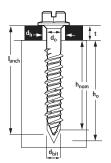
## Installation Table for Tapper+ in Masonry

Anches Duenests/Cotting Information	Notation	Units		(	Wominal Anchor Size (1)	5	
Anchor Property/Setting Information	Notation	Units	3/16	Я	1/4	<b>_</b>	5/16
Anchor outside diameter	d	in. (mm)	0.145 (3.2)	Я	0.185 (4.7)	K	0.250 (6.4)
Nominal drill bit diameter	dbit	in. (mm)	3/16 Tapper+ Bit	R	1/4 Tapper+ Bit	R	5/16 Tapper+ Bit
Tapper+ bit tolerance range	-	in.	0.170 to 0.176	ξ	0.202 to 0.207	X X	0.255 to 0.259
Minimum nominal embedment depth (Grout Filled Masonry)	h <sub>nom</sub>	in. (mm)	1-1/2 (38.1)	Я	1-1/2 (38.1)	K	2-1/2 (63.5)
Minimum hole depth (Grout Fi <b>ll</b> ed Masonry)	h₀	in. (mm)	1-3/4 (44.4)	R	1-3/4 (44.4)	R	2-3/4 (69.9)
Minimum nominal embedment depth (Hollow Masonry)	h <sub>nom</sub>	in. (mm)	1 (25.4)	2	1 (25.4)	X	1-1/2 (38.1)
Minimum hole depth (Hollow Masonry)	h₀	in. (mm)	1-1/4 (31.8)	Я	1-1/4 (31.8)	~	1-3/4 (44.5)
Hex Head Socket Size	-	-	1/4	К	5/16	K	5/16
Phi <b>ll</b> ips Bit Size	-	-	2	Я	3	K	3

## Installation Table for Tapper+ in Wood

Anchor Property/Setting Information	Notation	Units	Nominal Anchor Size (in.)				
Information	Notation	Units	3/16	1/4			
Anchor outside diameter	d	in. (mm)	0.145 (3.7)	0.185 (4.7)			
Nominal drill bit diameter	d <sub>bit</sub>	in. (mm)		equired for Tapper+ wood			
Hex Head Socket Size	-	-	1/4	5/16			
Phillips Bit Size	-	-	2	3			

## **Tapper+ Anchor Detail**



FASTENING INNOVATIONS

(Slotted hex head version pictured, flat head length measured from top of head to tip of anchor)

## Ultimate Load Capacities for Tapper+ in Normal-Weight Concrete<sup>1,2</sup>

		Minimum		Minimum Concrete Compressive Strength								
	Nominal Embed. Anchor Depth			500 psi MPa)		000 psi MPa)	f′c = 4, (27.6	000 psi MPa)	f′c = 6, (41.4			000 psi MPa)
	d in.	nnom in. (mm)	Tension lbs. (kN)	Shear Ibs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension Ibs. (kN)	Shear lbs. (kN)	Tension Ibs. (kN)	Shear lbs. (kN)
	3/16	1-3/4	1,240	985	1,310	985	1,430	985	1,615	985	1,760	985
$\bigcap$	$\sim \sim \sim$	(44,4)	(5.5)	4.4	(\$.8)	(4,4)			(7.2)	(4.4)	(8.8)	(4(4))
۲	1/4	1-3/4 (44.4)	1,855 (8.3)	1,500 (6.7)	1,995 (8.9)	1,500 (6.7)	2,235 (10.0)	1,500 (6.7)	2,630 (11.7)	1,500 (6.7)	2,995 (13.3)	1,500 (6.7)
Ч	$\mathcal{S}$	1-3/4	L2520L	1200	2,700	2,000	3,185	2,20	Lassa L	Jar Jar	See	2,720
		(49.2)	(11.2)	(8.9)	(12.3)	(8.9)	(14.2)	(12.1)	(14.9)	(12.1)	(16.1)	(12.1)
	5/16	2 <del>-</del> 1/2 (63.5)	3,365 (15.0)	2,000 (8.9)	3,625 (16.1)	2,000 (8.9)	3,625 (16.1)	2,720 (12.1)	3,625 (16.1)	2,720 (12.1)	3,625 (16.1)	2,720 (12.1)
		3 (76.2)	3,780 (16.8)	2,000 (8.9)	3,780 (16.8)	2,000 (8.9)	3,780 (16.8)	2,720 (12.1)	3,780 (16.8)	2,720 (12.1)	3,780 (16.8)	2,720 (12.1)

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation.

2. Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working load.

## Allowable Load Capacities for Tapper+ in Normal-Weight Concrete<sup>1,2,3</sup>

		Minimum		Minimum Concrete Compressive Strength								
	Nominal Anchor Diameter	Embed. Depth	f'c = 2, (17.3		f'c = 3, (20.7	000 psi MPa)	f′c = 4, (27.6	000 psi MPa)	f′c = 6, (41.4	000 psi MPa)	f'c = 8, (55.2	000 psi MPa)
	d in.	nnom in. (mm)	Tension Ibs. (kN)	Shear lbs. (kN)	Tension Ibs. (kN)	Shear lbs. (kN)	Tension Ibs. (kN)	Shear lbs. (kN)	Tension Ibs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
6	~346~	1-3/4	310	245	325	245	360	245	400	245	440	245
ک	1/4	1-3/4 (44.4)	460 (2.0)	375 (1.7)	495 (2.2)	375 (1.7)	555 (2,5)	375 (1.7)	655 (2.9)	375 (1.7)	750 (3.3)	375 (1.7)
Z	$\mathcal{N}$	(49.2)	(2.8)	(2.2)	×690× (3.1)	(2.2)	<b>795</b> (3.5)	(3.0)	(3.7)	(3.0)	(4.0)	(3.0)
	5/16	2-1/2 (63.5)	840 (3.7)	500 (2.2)	905 (4.0)	500 (2.2)	905 (4.0)	680 (3.0)	905 (4.0)	680 (3.0)	905 (4.0)	680 (3.0)
		3 (76.2)	945 (4.2)	500 (2.2)	945 (4.2)	500 (2.2)	945 (4.2)	680 (3.0)	945 (4.2)	680 (3.0)	945 (4.2)	680 (3.0)

1. Allowable load capacities listed are calculated using and applied safety factor of 4.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.

2. Linear interpolation may be used to determine allowable loads for intermediate compressive strengths.

3. Allowable load capacities are multiplied by reduction factors found when anchor spacing or edge distances are less than critical distances.

# ALLOWABLE STRESS DESIGN (ASD) DESIGN CRITERIA



FASTENING INNOVATIONS

## Spacing Reduction Factors - Tension (Fm)

Diameter	(in)	3/16	Х	1/4	$\mathbb{D}$	5/16
Minimum Spaci	ng s <sub>min</sub> (in)	1	Х	2	D	2
Minimum Embedment hnom (in)		1-3/4	У	1-3/4	$\square$	1-7/8
	3/4	-	У	-	$\left[\right]$	) -
	1	0.68	У	-		) -
	1-1/4	0.71	Я	-		) -
les)	1-1/2	0.74	Я	-	D	-
(inch	1-3/4	0.77	Я	-	D	) -
ance	2	0.80	Я	0.80	L	0.83
Spacing Distance (inches)	2-1/4	0.83	Я	0.83	L	0.86
icing	2-1/2	0.86	Я	0.86	L	0.89
Spa	2-3/4	0.89	Я	0.89	R	0.93
	3	0.92	Я	0.92	k	0.96
	3-1/2	0.98	Я	0.98	k	1.00
	4	1.00	R	1.00	k	1.00
			C	L.		

## Edge Distance Reduction Factors - Tension (Finc)

Eage Distance	c neutron	Tuctors		ic ision	<b>''</b>	NC.
Diamete	er (in)	3/16	7	1/4	K	5/16
Minimum Edge D	vistance cmin (in)	1-3/4	7	1-3/4	K	1-1/2
Minimum Embe	dment hnom (in)	1-3/4	7	1-3/4	K	1-7/8
	1-1/4	-	Х	-	X	-
s)	1-1/2	-	7	-	K	0.60
Distance (inches)	1-3/4	0.58	Х	0.58	K	0.70
ice (i	2	0.67	Х	0.67	K	0.80
listar	2-1/4	0.75	7	0.75	K	0.90
Edge D	2-1/2	0.83	7	0.83	K	1.00
Ĕ	2-3/4	0.92	7	0.92	K	1.00
	3	1.00	7	1.00	K	1.00

## Spacing Reduction Factors - Shear (E.)

spacing reduction ractors - spear tos								
Diameter	(in)	3/16	${\succ}$	1/4	5/16			
Minimum Spaci	ing s <sub>min</sub> (in)	1	4	2	2			
Minimum Embedr	nent hnom (in)	1-3/4	Ç	1-3/4	1-7/8			
	3/4	-	Q	-	Ŋ -			
	1	0.79	Q	-	Ŋ -			
	1-1/4	0.81	Y	-	<u>)</u> -			
les)	1-1/2	0,83	Q	-	Ŋ -			
(inch	1-3/4	0.85	Я	-	) -			
ance	2	0.87	Я	0.87	0.88			
Spacing Distance (inches)	2-1/4	0.89	Я	0.89	0.90			
acing	2 <b>-</b> 1/2	0.91	Я	0.91	0.93			
Spē	2 <b>-</b> 3/4	0.93	У	0.93	0.95			
	3	0.95	У	0.95	0.97			
	3 <b>-</b> 1/2	0.99	Я	0.99	1.00			
	4	1.00	Y	1.00	1.00			
			1	$\mathcal{T}$				

## Edge Distance Reduction Factors - Shear (Fyc)

age Distance Reduction ractors								
Diamet	er (in)	3/16	1/4	5/16				
Minimum Edge D	Distance cmin (in)	1-3/4	1-3/4	1-1/2				
Minimum Embedment hnom (in)		1-3/4	1-3/4	1-7/8				
	1-1/4	- (	-	) -				
	1-1/2	- (	-	0.45				
Edge Distance (inches)	1-3/4	0.47	0.47	0.53				
	2	0.54	0.54	0.61				
ice (i	2 <del>-</del> 1/4	0.61	0.61	0.68				
Dista	2 <del>-</del> 1/2	0.68	0.68	0.76				
dge I	2-3/4	0.75	0.75	0.83				
Ĕ	3	0.81	0.81	0.91				
	3-1/2	0.95	0.95	1.00				
	4	1.00	1.00	1.00				
			$\mathcal{I}$					

## **MASONRY PERFORMANCE DATA**

# Ultimate and Allowable Load Capacities for Tapper+ Anchors Installed into the Face of Hollow Concrete Masonry $^{1,\!2,\!3}$

Nominal	Minimum	Minimum	Minimum		Ultimat	e Loads	Allowab	e Loads
Anchor Diameter d in.	Embed. hnom in. (mm)	Edge Distance in. (mm)	End Distance in. (mm)	ASTM C-90 Block Type	Tension lbs (kN)	Shear Ibs (kN)	Tension Ibs (kN)	Shear lbs (kN)
	1 (25.4)	2 (50.8)	2 (50.8)	Lightweight⁴	340 (1.5)	460 (2.1)	65 (0.3)	90 (0.4)
3/16	1 (25.4)	3 (76.2)	3 (76.2)	Lightweight⁴	440 (2.0)	670 (3.0)	90 (0.4)	135 (0.6)
	1-1/4 (31.8)	2 (50.8)	2 (50.8)	Normal Weight⁵	575 (2.6)	700 (3.1)	115 (0.5)	140 (0.6)
	1 (25.4)	2 (50.8)	2 (50.8)	Lightweight⁴	495 (2.2)	530 (2.4)	100 (0.4)	90 (0.4)
1/4	1 (25.4)	3 (76.2)	3 (76.2)	Lightweight⁴	580 (2.6)	820 (3.6)	115 (0.5)	165 (0.7)
	1-1/4 (31.8)	2 (50.8)	2 (50.8)	Normal Weight <sup>₅</sup>	950 (4.2)	740 (3.3)	190 (0.8)	150 (0.7)
5/16	1-1/4	2 (50.8)	2 (50.8)	Lightweight <sup>7,8</sup>	930 (4.1)	1,290 (5.7)	185 (0.8)	260 (1.2)
טו יכ	(31.8)	2 (50.8)	2 (50.8)	Normal Weight <sup>7</sup>	1,005 (4.5)	1,035 (4.6)	200 (0.9)	205 (0.9)

 Tabulated load values are for anchors installed in minimum 8" wide, Grade N, Type II, light weight or normal weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation (f'm ≥ 1,700 psi).

- 2. Allowable load capacities listed are calculated using an applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.
- 3. Allowable shear loads into the face shell of a masonry wall may be applied in any direction.

4. The tabulated values for the 3/16-inch and 1/4-inch diameter Tapper+ in light weight block are applicable for anchors installed at a critical spacing between anchors of 16 times the anchor diameter. The anchors may be reduced to a minimum spacing distance of 8 times the anchor diameter provided the allowable tension loads are reduced by 12 percent. Allowable shear loads do not need to be reduced.

6. The tabulated values for the 1/4-inch Tapper+ in normal weight block are applicable for anchors installed at a critical spacing between anchors of 16 times the anchor diameter. The anchors may be reduced to a minimum spacing distance of 8 times the anchor diameter provided the allowable tension loads are reduced by 20 percent. Allowable shear loads do not need to be reduced.

- 7. The tabulated values for the 5/16-inch Tapper+ in lightweight and normal weight block are applicable for anchors installed at a critical spacing between anchors of 16 times the anchor diameter.
- 8. The tabulated tension value for the 5/16" Tapper+ in lightweight block may be increased by 30% if drilling method is rotation only.

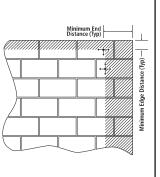
# Ultimate and Allowable Load Capacities for Tapper+ Anchors Installed into the Face of Grout Filled Concrete Masonry<sup>1,2,3,4</sup>

Minimum	Minimum	Minimum			Ultimat	e Loads	Allowab	le Loads
in. (mm)	Edge Distance in. (mm)	Distance in. (mm)	Installation Location	ASTM C-90 Block Type	Tension Ibs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1-1/2	8 (203.2)	3 (76.2)	Mortar	Lightweight	625 (2.8)	660 (2.9)	125 (0.6)	130 (0.6)
(38.1)	3	3	Face	Lightweight	410	600 (27)	80	120
1-1/2	8 (203.2)	3 (76.2)	Mortar	Lightweight	730 (3.3)	1,010 (4.5)	145 (0.7)	200 (0.9)
(38.1)	3 (76.2)	3 (76.2)	Face	Lightweight	650 (2.9)	1,010 (4.5)	130 (0.6)	200 (0.9)
2-1/2 (6.35)	(203.2)	(101.6)	Mortar	Lightweight	(73)	(97)		(2.0)
	4 (101.6)	4 (101.6)	Face	Lightweight	2,110 (9.4)	1,900 (8.5)	420 (1.9)	380 (1.7)
	Embed. hv in. (mm) 1-1/2 (38.1) 1-1/2 (38.1) 2-1/2	Embed. hv Edge Distance in. (mm)   1-1/2 (38.1) 8 (203.2)   3 (76.2)   1-1/2 (38.1) 8 (203.2)   3 (76.2)   2-1/2 (6.35) 8   2-1/2 (6.35) 2	$\begin{array}{c c} {\bf Embed.} \\ {\bf h}_{\nu} \\ {\bf in.} \\ {\bf (mm)} \end{array} \begin{array}{c} {\bf Edge \\ {\bf Distance } \\ {\bf in.} \\ {\bf (mm)} \end{array} \begin{array}{c} {\bf End } \\ {\bf Distance } \\ {\bf in.} \\ {\bf (mm)} \end{array} \end{array} \begin{array}{c} {\bf End } \\ {\bf Distance } \\ {\bf in.} \\ {\bf (mm)} \end{array} \end{array}$	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	Embed. hv in. (mm)Edge Distance in. (mm)End Distance in. (mm)Installation LocationASTM C-90 Block Type1-1/2 (38.1) $8$ (203.2) $3$ (76.2)MortarLightweight1-1/2 (38.1) $3$ (76.2) $3$ (76.2)EaceLightweight1-1/2 (38.1) $3$ (76.2) $3$ (76.2)EaceLightweight1-1/2 (38.1) $3$ (76.2) $3$ (76.2)MortarLightweight2-1/2 (6.35) $4$ $4$ EaceLightweight	Embed. h, in. (mm) Edge Distance in. (mm) End Distance in. (mm) Installation Location ASTM C-90 Block Type Tension Ibs. (kN)   1-1/2 (38.1) 8 (203.2) 3 (76.2) Mortar Lightweight 625 (2.8)   1-1/2 (38.1) 3 (76.2) 3 (76.2) Face Lightweight 410 (1.8)   1-1/2 (38.1) 8 (203.2) 3 (76.2) Mortar Lightweight 730 (3.3)   1-1/2 (38.1) 3 (76.2) 3 (76.2) Face Lightweight 650 (2.9)   2-1/2 (6.35) 4 4 Face Lightweight 2,110	Embed. h, in. (mm) Edge Distance in. (mm) End Distance in. (mm) Installation bccation ASTM C-90 Block Type Tension Ibs. (kN) Shear bbs. (kN)   1-1/2 (38.1) 8 (203.2) 3 (76.2) Mortar Lightweight 625 (2.8) 660 (2.9)   1-1/2 (38.1) 3 (76.2) 3 (76.2) Bace Lightweight 410 (1.8) 600 (2.9)   1-1/2 (38.1) 8 (203.2) 3 (76.2) Bace Lightweight 730 (3.3) 1,010 (4.5)   1-1/2 (38.1) 3 (76.2) Face Lightweight 730 (3.3) 1,010 (4.5)   2-1/2 (6.35) 9 (203.2) 4 Mortar Lightweight 650 (2.9) 1,010 (4.5)	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $

Tabulated load values are for 5/16-inch anchors installed in minimum 8" wide, Grade N, Type II, light weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation (f'm ≥ 1,500 psi).

3. Allowable load capacities listed are calculated using an applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.

4. Allowable shear loads into the face shell of a masonry wall may be applied in any direction.





<sup>5.</sup> The tabulated values for the 3/16-inch diameter Tapper+ in normal weight block are applicable for anchors installed at a critical spacing between anchors of 8 times the anchor diameter.



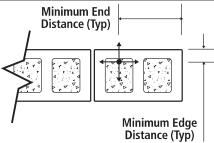
## Ultimate and Allowable Load Capacities for Tapper+ Anchors Installed into the Tops of Grout Filled Concrete Masonry Walls<sup>1,2,3</sup>

	Nominal	Minimum	Minimum	Minimum		Ultimate Loads		Allowa	ble Loads
	Anchor Diameter d in.	Embed. hnom in. (mm)	Edge Distance in. (mm)	End Distance in. (mm)	ASTM C-90 Block Type	Tension Ibs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)
	~2/16~~	(381)	(38.1)	76.2	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	450	510 (2(3)	90 (0.4)	
7	1/4	1.5 (38.1)	1.5 (38.1)	3 (76.2)	Lightweight	825 (3.7)	780 (3.5)	165 (0.7)	155 (0.7)
٦	5/16	(50.8)	(44.5)	(76.2)	Lightweight	(7.7)	(3.6)	(1.5)	(0.7)

1. Tabulated load values are for 3/16-inch and 1/4-inch anchors installed in minimum 6" wide, Grade N, Type II, light weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation (f'm  $\ge$  1,500 psi).

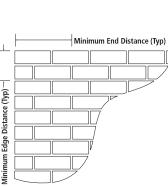
2. Tabulated load values are for 5/16-inch anchors installed in minimum 8" wide, Grade N, Type II, light weight concrete masonry units conforming to ASTM C 90 that have reached the minimum designated ultimate compressive strength at the time of installation (f'm  $\geq$  1,500 psi).

3. Allowable load capacities listed are calculated using an applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending on the application, such as life safety or overhead.



## Allowable Load Capacities for Tapper+ Anchors Installed in Clay Brick Masonry<sup>1,2,3,4</sup>

			••				
Nominal Anchor Diameter d in.	Minimum Embed. h <sub>∛</sub> in. (mm)	Minimum Edge Distance in. (mm)	Minimum End Distance in. (mm)	Insta <b>ll</b> ation Location	Tension Ibs. (kN)	Shear lbs. (kN)	
3/16		1-3/4 (44.5)	1-3/4	Face	380 (1.7)	165 (0.7)	
5/10	1-1/2			Mortar Joint	300 (1.3)	190 (0.8)	
1/4	(38.1)		(44.5)	(44.5)	(44.5) (44.5)	Face	605 (2.7)
1/4				Mortar Joint	200 (0.9)	155 (0.7)	
to ASTM C 62	d values are for and Mortar must be m m > 1.500 psi)	hors insta <b>ll</b> ed in mu iinimum Type N. Ma	tiple wythe, minimi asonry compressive	um Grade SW, so <b>l</b> id strength must be at t	clay brick masonry with the specified minim	wa <b>ll</b> s conforming um at the time of	



2. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Consideration of safety factors of 10 or higher may be necessary depending upon the application such as lifesafety or overhead.

3. Allowable shear loads into the face or mortar joint of the brick masonry wall may be applied in any direction.

The tabulated values are applicable for anchors installed at a critical spacing between anchors of 12 times the anchor diameter. 4

## Average Withdrawal Capacity and Average Bending Yield Moment of Tapper+ in Wood

Nominal Anchor Diameter d in.	Minimum Embed. h₀ in. (mm)	Minimum Edge Distance in. (mm)	Withdrawal Capacity' Ibs. (kN)	Bending Yield psi (MPa)					
3/16	1	1-3/4	540	67,000					
	(25.4)	(44.5)	(2.4)	(464)					
0116	1-1/2	1-3/4	820	67,000					
	(38.1)	(44.5)	(3.7)	(464)					
1/4	1	1-3/4	680	107,000					
	(25.4)	(44.5)	(3.0)	(740)					
1/4	1-1/2	1-3/4	1,050	107,000					
	(38.1)	(44.5)	(4.7)	(740)					
1. Tests in Douglas-Fir Larch with S	1. Tests in Douglas-Fir Larch with Specific Gravity of 0.42; screw oriented tangental to wood grain.								

CODE LISTED

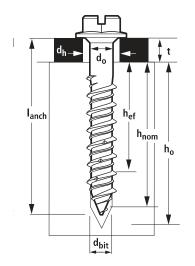
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# **STRENGTH DESIGN INFORMATION**

## Strength Design Installation Table for Tapper+<sup>1</sup>

Anchor Property/Setting Information	Notation	Units	3/16	1/4	5/16
Nominal outside anchor diameter	da	in. (mm)	0.145 (3.7)	0.185 (4.7)	0.250 (6.4)
Nominal drill bit diameter	dbit	in. (mm)	3/16 Tapper+ Bit	1/4 Tapper+ Bit	5/16 Tapper+ Bit
Fapper+ bit tolerance range	-	in.	0.170 to 0.176	0.202 to 0.207	0.255 to 0.259
Minimum nominal embedment depth	h <sub>nom</sub>	in. (mm)	1-3/4 (44)	1-3/4 (44)	1-7/8 (48)
Effective embedment	h <sub>ef</sub>	in. (mm)	1.23 (31)	1.23 (31)	1.10 (76)
Minimum hole depth	h <sub>hole</sub>	in. (mm)	h <sub>nom</sub> +1-1/4 (6.4)	h <sub>nom</sub> +1-1/4 (6.4)	h <sub>nom</sub> +1-1/4 (6.4
Minimum concrete member thickness	h <sub>min</sub>	in. (mm)	3-1/4 (83)	3-1/4 (83)	3-1/4 (83)
Minimum overall anchor length	lanch	in. (mm)	2-1/4 (57)	2-1/4 (57)	2 (51)
Minimum edge distance	Cmin	in. (mm)	1-3/4 (44)	1-3/4 (44)	1-1/2 (38)
Minimum spacing distance	Smin	in. (mm)	1 (25)	2 (51)	2 (51)
Critical edge distance	Cac	in. (mm)	3 (76)	3 (76)	2-1/2 (64)
Max impact wrench power	Tscrew	ft <b>-l</b> bs (N <b>-</b> m)	- {		115 (150)
Phillips bit size (No.)	-	-	2	3	3

## Tapper+ Anchor Detail



Slotted hex head version pictured, flat head length is measured from top of head to tip of anchor.

**TAPPER**+® Concrete Screw Anchor

## **Tension Design Information for Tapper+ Anchor in Concrete CODE LISTED** ICC-ES ESR-3068 (For Use with Load Combinations Taken from ACI 318, Section 9.2)<sup>1,2</sup> Nominal Anchorysize (Inch) Design Characteristic Notation Units 3/16 1/4 5/16 Anchor category 1,2 or 3 1 1-3/4 1 - 3/41-7/8 in. Nominal embedment depth hnom (44)(mm) (44)(48)**STEEL STRENGTH IN TENSION<sup>4</sup>** ksi 100 100 100 Minimum specified ultimate tensile strength (neck) f<sub>uta</sub> (N/mm<sup>2</sup>) (689) (689) (689) 0.0162 0.044 0.0268 A<sub>se,N</sub> in<sup>2</sup> Effective tensile stress area (neck) (Ase)8 $(mm^2)$ (10.4)(17.3)(28.4)1,620 (7.2) 4.400 b 2,680 Steel strength in tension $N_{sa}$ (kN) (19.6) (12.0)Reduction factor for steel strength<sup>3</sup> 0.65 φ CONCRETE BREAKOUT STRENGTH IN TENSION 1.23 1.10 in. 1.23 Effective embedment h<sub>ef</sub> (mm) (31.2)(31.2)(28)Effectiveness factor for concrete breakout kuncr -24 24 24 Modification factor for cracked and 1.0 1.0 1.0 $\Psi_{c,N}$ -See note 5 uncracked concrete<sup>5</sup> See note 5 See note 5 2 - 1/2in. Critical edge distance Cad (76.2)(76.2)(mm) (64) Reduction factor for concrete breakout strength<sup>3</sup> $\phi$ 0.65 (Condition B) **PULLOUT STRENGTH IN TENSION**<sup>7</sup> Characteristic pullout strength, lb 635 940 N<sub>p,uncr</sub> See note 9 (2.8) uncracked concrete (2,500 psi)6 (kN) (4.2)Reduction factor for pullout strength<sup>3</sup> φ -0.65 (Condition B)

ASTENING INNOVATION

For SI: 1 inch = 25.4 mm, 1 ksi = 6.895 N/mm<sup>2</sup>, 1 lbf = 0.0044 kN.

1. The data in this table is intended to be used with the design provisions of ACI 318 Appendix D.

2. Installation must comply with published instructions and details.

3. All values of  $\phi$  were determined from the load combinations of UBC Section 1605.2.1, UBC Section 1612.2.1, or ACI 318 Section 9.2. If the load combinations of UBC Section 1902.2 or ACI 318 Appendix C are used, the appropriate value of  $\phi$  must be determined in accordance with ACI 318 D.4.4. For reinforcement that meets ACI 318 Appendix D requirements for Condition A, see ACI 318 D. 4.3 for the appropriate  $\phi$  factor.

4. The Tapper+ anchor is considered a brittle steel element as defined by ACI 318 D.1. Tabulated values for steel strength in tension must be used for design.

5. For all design cases use  $\Psi_{cN} = 1.0$ . The appropriate effectiveness factor for uncracked concrete (kuno) must be used.

6. For all design cases use Ψ<sub>CP</sub> = 1.0. For calculation of N<sub>pn</sub>, see Section 4.1.3 of this report. For the calculation of N<sub>puncr</sub>, the nominal pullout strength can be adjusted by calculation according to:

 $N_{pn,fc} = \widetilde{N}_{p,uncr} \left(\frac{f'c}{2,500}\right)^{n} (lbs, psi), \quad N_{pn,fc} = N_{p,uncr} \left(\frac{f'c}{17.2}\right)^{n} (N,MPa)$ 

Where f'c is the generative strength and whereby the exponent n = 0.3 for the 3/16-inch-diameter (4.8mm) anchors, n = 0.4 for 1/4-inch-diameter (6.4mm) anchors and n = 0.5 for 5/16-inch diameter (7.9mm) anchors.

7. Anchors are permitted to be used in sand-lightweight provided that Nb, and Np, unor are multiplied by a factor of 0.60.

8. The notation in parenthesis is for the 2006 IBC.

9. Pullout strength does not control design of indicated anchors. Do not calculate pullout strength for indicated anchor size and embedment.

## Shear Design Information for Tapper+ Anchor in Concrete (For use with load combinations taken from ACI 318, Section 9.2)<sup>1,2</sup>



MECHANICAL ANCHORS

Concrete Screw Anchor

**PPER**<sup>+®</sup>

Desire Characteristic	Natation	Unite		Nonvinal Anchor Diamater	
Design Characteristic	Notation	Units	3/16"	1/4"	5/16"
Anchor category	1, 2 or 3	-	1	1	1
Nominal embedment depth	h <sub>nom</sub>	in. (mm)	1-3/4 (44)	1-3/4 (44)	1-7/8 (48)
	7	<			
Steel strength in shear <sup>s</sup>	V <sub>sa</sub>	lb (kN)	810 (3.6)	1,180 (5.3)	2,475 (11.1)
Reduction factor for steel strength <sup>3</sup>	$\phi$	-		0.60	
	CONCRETE	BREAKOUT STR	ENGTH IN SHEAR <sup>®</sup>	7	<
Load bearing length of anchor (h <sub>ef</sub> or 8d₀, whichever is less)	le	in. (mm)	1.23 (32)	1.23 (32)	1.10 (28)
Nominal anchor diameter	da (do)7	in. (mm)	0.145 (3.7)	0.185 (4.7)	0.250 (6.4)
Reduction factor for concrete breakout <sup>3</sup>	$\phi$	-		0.70 (Condition B)	
	PRY	OUT STRENGTH	IN SHEAR <sup>6</sup>	(	
Coefficient for pryout strength (1.0 for $h_{ef} < 2.5$ in.)	kφ	-	1.0	1.0	1.0
Effective embedment	h <sub>ef</sub>	in. (mm)	1.23 (31.2)	1.23 (31.2)	1.10 (27.9)
Reduction factor for pryout strength <sup>3</sup>	$\phi$	-		0.70 (Condition B)	<
For SI: 1 inch = 25.4 mm, 1 lbf = 0. 0044 kN.				4 7	

1. The data in this table is intended to be used with the design provisions of ACI 318 Appendix D.

2. Installation must comply with published instructions and details.

3. All values of  $\phi$  were determined from the load combinations of UBC Section 1605.2.1, UBC Section 1612.2.1, or ACI 318 Section 9.2. If the load combinations of UBC Section 1902.2 or ACI 318 Appendix C are used, the appropriate value of  $\phi$  must be determined in accordance with ACI 318 D.4.4. For reinforcement that meets ACI 318 Appendix D requirements for Condition A, see ACI 318 D.4.3 for the appropriate  $\phi$  factor.

4. The Tapper+ anchor is considered a brittle steel element as defined by ACI 318 D.1.

5. Tabulated values for steel strength in shear must be used for design.

6. Anchors are permitted to be used in sand-lightweight concrete provided that Vb is multiplied by 0.60, in lieu of ACI 318 D.3.6.

7. The notation in parenthesis is for the 2006 IBC.

## STRENGTH DESIGN PERFORMANCE DATA

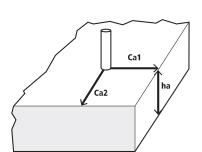
## Tension and Shear Design Strengths for Tapper+ in Uncracked Concrete

PDA	
	ABLES

		Minimum Concrete Compressive Strength										
Nominal Anchor	Nominal Embed. hnom (in.)			f'c = 3,000 psi f'c = 4,000 psi		000 psi	f'c = 6,000 psi		f'c = 8,000 psi			
Diameter (in.)		$\phi$ Nn Tension (lbs.)	ØVn Shear (lbs.)	ØNn Tension (Ibs.)	ØVn Shear (lbs.)	ØNn Tension (lbs.)	ØVn Shear (lbs.)	$\phi$ Nn Tension (lbs.)	ØVn Shear (lbs.)	ØNn Tension (Ibs.)	ØVn Shear (lbs.)	
3/16	1-3/4	415	485	435	485	475	485	535	485	585	485	
1/4	1-3/4	610	710	655	710	735	710	865	710	975	710	
5/16	1-7/8	900	850	985	930	1,140	1,075	1,395	1,315	1,610	1,485	
5/16	1-7/8		850	985	930	1,140	1,075					

- Steel Strength Controls - Concrete Breakout Strength Controls - Anchor Pullout/Pryout Strength Controls

- 1- Tabular values are provided for illustration and are applicable for single anchors installed in normalweight concrete with minimum slab thickness,  $h_a = h_{min}$ , and with the following conditions: -  $c_{a1}$  is greater than or equal to the critical edge distance,  $c_{ac}$  (table values based on  $c_{a1} = c_{ac}$ ).
  - $C_{a2}$  is greater than or equal to 1.5 times  $C_{a1}$ .
- 2- Calculations were performed according to ACI 318-11 Appendix D. The load level corresponding to the controlling failure mode is listed. (e.g. For tension: steel, concrete breakout and pullout; For shear: steel, concrete breakout and pryout). Furthermore, the capacities for concrete breakout strength in tension and pryout strength in shear are calculated using the effective embedment values, he, for the selected anchors as noted in the design information tables. Please also reference the installation specifications for more information.
- 3-Strength reduction factors (ø) were based on ACI 318 Section 9.2 for load combinations. Condition B is assumed.
- Tabular values are permitted for static loads only, seismic loading is not considered with these tables. 4-
- For designs that include combined tension and shear, the interaction of tension and shear loads must be 5calculated in accordance with ACI 318 Appendix D.
- Interpolation is not permitted to be used with the tabular values. For intermediate base material 6compressive strengths please see ACI 318 Appendix D. For other design conditions including seismic considerations please see ACI 318 Appendix D.



## **ORDERING INFORMATION**



(PFH)

## Blue Perma-Seal Tapper+ - Standard Pack\*

Cat	No.	Screw Size	Quar	Quantities			
HWH	PFH	Screw Size	Вох	Carton			
2700SD	2740SD	3/16" x 1-1/4"	100	500			
2702SD	2742SD	3/16" x 1-3/4"	100	500			
2704SD	2744SD	3/16" x 2-1/4"	100	500			
2706SD	2746SD	3/16" x 2 <b>-</b> 3/4"	100	500			
2708SD	2748SD	3/16" x 3-1/4"	100	500			
2710SD	2750SD	3/16" x 3-3/4"	100	500			
2712SD	2752SD	3/16" x 4"	100	500			
2720SD	2760SD	1/4" x 1-1/4"	100	500			
2722SD	2762SD	1/4" x 1-3/4"	100	500			
2724SD	2764SD	1/4" x 2-1/4"	100	500			
2726SD	2766SD	1/4" x 2-3/4"	100	500			
2728SD	2768SD	1/4" x 3-1/4"	100	500			
2730SD	2770SD	1/4" x 3-3/4"	100	500			
2732SD	2772SD	1/4" x 4"	100	500			
2734SD	2774SD	1/4" x 5"	100	100			
2736SD	2776SD	1/4" x 6"	100	100			

## Blue Perma-Seal Tapper+ - Master Pack\*\*

Cat	No.	Screw Size	Quantities	Drill Bit R	eferences
HWH	PFH	Screw Size	Quantities	Straight	SDS Hex
9462SD	9476SD	3/16" x 1-1/4"	2000	2781	2793
9463SD	9477SD	3/16" x 1-3/4"	2000	2781	2793
9464SD	9478SD	3/16" x 2-1/4"	2000	2782	2793
9465SD	9479SD	3/16" x 2-3/4"	2000	2782	2793
9466SD	9480SD	3/16" x 3-1/4"	1000	2783	2794
9467SD	9481SD	3/16" x 3-3/4"	1000	2783	2794
9468SD	9482SD	3/16" x 4"	1000	2783	2794
9469SD	9483SD	1/4" x 1-1/4"	2000	2785	2796
9470SD	9484SD	1/4" x 1-3/4"	2000	2785	2796
9471SD	9485SD	1/4" x 2-1/4"	1000	2786	2796
9472SD	9486SD	1/4" x 2-3/4"	1000	2786	2796
9473SD	9487SD	1/4" x 3-1/4"	1000	2787	2797
9474SD	9488SD	1/4" x 3-3/4"	1000	2787	2797
9475SD	9489SD	1/4" x 4"	1000	2787	2797
-	9490SD	1/4" x 5"	1000	2788	2797
-	9491SD	1/4" x 6"	1000	2789	2797

FASTENING INNOVATIONS

## Carbide Drill Bits for Perma-Seal Tapper+ **Straight Shank**

Cat. No.	Size	Usable Length	Std. Tube	Wt./ 10
2781SD	5/32" x 3-1/2"	2	10	1/4
2782SD	5/32" x 4-1/2"	3	10	1/4
2783SD	5/32" x 5 <del>-</del> 1/2"	4	10	1/4
2785SD	3/16" x 3-1/2"	2	10	1/4
2786SD	3/16" x 4-1/2"	3	10	1/4
2787SD	3/16" x 5-1/2"	4	10	1/2
2788SD	3/16" x 6-1/2"	5	10	1/2
2789SD	3/16" x 7-1/2"	6	10	1/2

# the loss has been the

## Carbide Drill Bits for Perma-Seal Tapper+ Hex Shank SDS-Plus

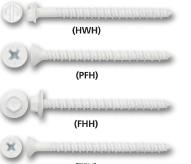
Cat. No.	Size	Usable Length	Std. Tube	Wt./ 10
2793SD	5/32" x 5"	3	1	1
2794SD	5/32" x 7"	5	1	1
2796SD	3/16" x 5"	3	1	1
2797SD	3/16" x 7"	5	1	1
2793SD	5/32" x 5"	3	1	1
2794SD	5/32" x 7"	5	1	1
2796SD	3/16" x 5"	3	1	1
2797SD	3/16" x 7"	5	1	1



## Installation Tools for 3/16" and 1/4" Tapper+

Cat. No.	Description	Max Screw Length	Max Bit Length	Std. Box	Wt./ Each				
2791	*Combo TAPPER 1000 Tool	4"	5-1/2"	1	3/4				
2795	1000 SDS Extension (8")	6"	7 <b>-</b> 1/2"	1	1/2				
* This tool ca	* This tool cannot be used with SDS Drill Bits or PFH screws.								

HWH = Hex Washer Head (slotted); PFH = Phillips Flat Head; TFH = Trim Flat Head; FHH = Flange Hex Head. Tapper+ parts have an "SD" designation added to the catalog number. \* - One Tapper+ drill bit included in each standard box. \*\* - Drill bit not included with master pack. Shaded catalog numbers denote sizes which are less than the minimum standard anchor length for strength design.



(TFH)

## White Perma-Seal Tapper+ - Standard Pack\*

	Cat	No.		Screw Size	Quan	tities
HWH	PFH	FHH	TFH	Screw Size	Box	Carton
2400SD	2440SD	-	-	3/16" x 1-1/4"	100	500
2402SD	2442SD	-	-	3/16" x 1-3/4"	100	500
2404SD	2444SD	-	-	3/16" x 2-1/4"	100	500
2406SD	2446SD	-	-	3/16" x 2-3/4"	100	500
2408SD	2448SD	-	-	3/16" x 3-1/4"	100	500
2410SD	2450SD	-	-	3/16" x 3-3/4"	100	500
2412SD	2449SD	-	-	3/16" x 4"	100	500
2420SD	2460SD	-	-	1/4" x 1-1/4"	100	500
2422SD	2462SD	8706SD	8710SD	1/4" x 1-3/4"	100	500
2424SD	2464SD	8707SD	8711SD	1/4" x 2-1/4"	100	500
2426SD	2466SD	8708SD	8712SD	1/4" x 2-3/4"	100	500
2428SD	2468SD	8709SD	8713SD	1/4" x 3-1/4"	100	500
2430SD	2470SD	-	8714SD	1/4" x 3-3/4"	100	500
2435SD	2472SD	-	-	1/4" x 4"	100	500

## White Perma-Seal Tapper+ - Master Pack\*\*

		an rapper .				
Cat	No.	Screw Size	Quantities	Drill Bit References		
HWH	PFH	Screw Size	Quantities	Straight	SDS Hex	
-	9191SD	3/16" x 1-1/4"	2000	2781	2793	
-	9192SD	3/16" x 1-3/4"	2000	2781	2793	
-	9193SD	3/16" x 2-1/4"	2000	2782	2793	
-	9194SD	3/16" x 2-3/4"	2000	2782	2793	
-	9195SD	3/16" x 3-1/4"	1000	2783	2794	
-	9196SD	3/16" x 3-3/4"	1000	2783	2794	
-	9197SD	3/16" x 4"	1000	2783	2794	
9923SD	9951SD	1/4" x 1-1/4"	2000	2785	2796	
9924SD	9952SD	1/4" x 1-3/4"	2000	2785	2796	
9925SD	9953SD	1/4" x 2-1/4"	1000	2786	2796	
9926SD	9954SD	1/4" x 2-3/4"	1000	2786	2796	
9927SD	9955SD	1/4" x 3-1/4"	1000	2787	2797	
9928SD	9956SD	1/4" x 3-3/4"	1000	2787	2797	
9929SD	9957SD	1/4" x 4"	1000	2787	2797	

Shaded catalog denote sizes which are less than the minimum standard anchor length for strength design.

Flange Hex Head parts are not included in the scope of ESR-3068.



## Silver Perma-Seal Tapper+ - Standard Pack\*

Cat No.			Screw Size	Quantities		
HWH	PFH	FHH	TFH	Screw Size	Box	Carton
-	2498SD	-	-	3/16" x 1-1/4"	100	500
-	2500SD	-	-	3/16" x 1-3/4"	100	500
-	2501SD	-	-	3/16" x 2-1/4"	100	500
-	2502SD	-	-	3/16" x 2-3/4"	100	500
-	2503SD	-	-	3/16" x 3-1/4"	100	500
-	2504SD	-	-	3/16" x 3-3/4"	100	500
-	2505SD	-	-	3/16" x 4"	100	500
2486SD	2506SD	-	-	1/4" x 1-1/4"	100	500
2488SD	2507SD	8715SD	8719SD	1/4" x 1-3/4"	100	500
2490SD	2508SD	8716SD	8720SD	1/4" x 2-1/4"	100	500
2492SD	2509SD	8717SD	8721SD	1/4" x 2-3/4"	100	500
2494SD	2510SD	8718SD	8722SD	1/4" x 3-1/4"	100	500
2495SD	2511SD	-	8723SD	1/4" x 3-3/4"	100	500
2496SD	2512SD	-	-	1/4" x 4"	100	500

## Silver Perma-Seal Tapper+ - Master Pack\*\*

Cat	No.	Screw Size	Quantities	Drill Bit R	eferences	
HWH	PFH	Screw Size	Quantities	Straight	SDS Hex	
-	8757SD	3/16" x 1-1/4"	2000	2781	2793	
-	8758SD	3/16" x 1-3/4"	2000	2781	2793	
-	8759SD	3/16" x 2-1/4"	2000	2782	2793	
-	8760SD	3/16" x 2-3/4"	2000	2782	2793	
-	8761SD	3/16" x 3-1/4"	1000	2783	2794	
-	8762SD	3/16" x 3-3/4"	1000	2783	2794	
-	8763SD	3/16" x 4"	1000	2783	2794	
8750SD	8764SD	1/4" x 1-1/4"	2000	2785	2796	
8751SD	8765SD	1/4" x 1-3/4"	2000	2785	2796	
8752SD	8766SD	1/4" x 2-1/4"	1000	2786	2796	
8753SD	8767SD	1/4" x 2-3/4"	1000	2786	2796	
8754SD	8768SD	1/4" x 3-1/4"	1000	2787	2797	
8755SD	8769SD	1/4" x 3-3/4"	1000	2787	2797	
8756SD	8770SD	1/4" x 4"	1000	2787	2797	



## Blue Perma-Seal Tapper+ - Standard Pack\*

Cat	No.	Screw Size	Quantities	
PFH	FHH	Screw Size	Box	Carton
9975SD	9977SD	1/4" x 1-3/4"	100	500
9976SD	9978SD	1/4" x 2-1/4"	100	500



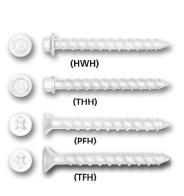
# Silver Perma-Seal Tapper+ Xtreme

	Standard Pack*											
	Cat	No.		Caroux Cino	Qua	ntity						
HWH	тнн	PFH	TFH	Screw Size	Box	Carton						
2200SD	2230SD	-	2240SD	5/16" x 1-3/4"	100	500						
2202SD	2232SD	2212SD	2242SD	5/16" x 2-1/4"	100	500						
2204SD	2234SD	2214SD	2244SD	5/16" x 2-3/4"	100	500						
2206SD	2236SD	2216SD	2246SD	5/16" x 3-1/4"	100	500						
2208SD	2238SD	2218SD	2248SD	5/16" x 4"	100	500						
2210SD	-	2220SD	2250SD	5/16" x 5"	100	500						
-	-	2222SD	-	5/16" x 6"	100	500						



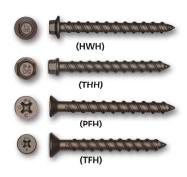
## White Perma-Seal Tapper+ Xtreme<sup>1</sup>

Standard Pack*											
	Cat	No.			Qua	ntity					
HWH	тнн	PFH	TFH	Screw Size	Вох	Carton					
2300SD	2330SD	-	2340SD	5/16" x 1-3/4"	100	500					
2302SD	2332SD	2312SD	2342SD	5/16" x 2-1/4"	100	500					
2304SD	2334SD	2314SD	2344SD	5/16" x 2-3/4"	100	500					
2306SD	2336SD	2316SD	2346SD	5/16" x 3-1/4"	100	500					
2308SD	2338SD	2318SD	2348SD	5/16" x 4"	100	500					
2310SD	-	2320SD	2350SD	5/16" x 5"	100	500					
-	-	2322SD	2352SD	5/16" x 6"	100	500					



## **Bronze Perma-Seal Tapper+ Xtreme<sup>1</sup>**

	Standard Pack*											
	Cat No.			Screw Size	Qua	ntity						
HWH	THH	PFH	TFH	Screw Size	Box	Carton						
2600SD	2630SD	-	2640SD	5/16" x 1-3/4"	100	500						
2602SD	2632SD	2612SD	2642SD	5/16" x 2-1/4"	100	500						
2604SD	2634SD	2614SD	2644SD	5/16" x 2-3/4"	100	500						
2606SD	2636SD	2616SD	2646SD	5/16" x 3-1/4"	100	500						
2608SD	2638SD	2618SD	2648SD	5/16" x 4"	100	500						
2610SD	-	2620SD	2650SD	5/16" x 5"	100	500						
-	-	2622SD	2652SD	5/16" x 6"	100	500						
1 Durana Daw	nn Canl® finishas i	: Helelele har enden		n.								



1. Bronze Perma-Seal® finishes available by order.

HWH = Hex Washer Head (slotted) ; PFH = Phillips Flat Head ; TFH = Trim Flat Head ; FHH = Flange Hex Head. \* - One Tapper+ drill bit included in each standard box. Shaded catalog numbers denote sizes which are less than the minimum standard anchor length for strength design.

## Installation Tools for Tapper+ Xtreme

Cat. No.	Description	Std. Box	Wt./ Each
2291SD	Tapper+ Xtreme Installation Kit includes: #3 Phillips Impact Power Bit 5/16" Impact Ready Nut Driver 1/4" x 6" SDS+ Tapper+/Wedge Bit 1/4" x 8" Wedge Bit SDS+	1	3/4

## Carbide Drill Bits for 5/16" Perma-Seal Tapper+ SDS-Plus

Cat No.	Size	Useable Length	Std. Tube	Wt./10
01314	5/16" x 6"	4"	1	1
01315	5/16" x 8"	6"	1	1

