SELF CLOSING FLOOD BARRIER
Installation Instructions/Operation and Maintenance Manual

Models:
SCFB-570

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Contact Information

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Publication Notice
This manual has been compiled and published covering the latest product descriptions and specifications.

The contents of this manual and the specifications of this product are subject to change without notice.

PS Flood Barriers reserves the right to make changes without notice in the specifications and materials contained herein and shall not be responsible for any damages (including consequential) caused by reliance on the materials presented, including but not limited to typographical and other errors relating to the publication.

PS Flood Barriers and/or its respective suppliers may make improvements and/or changes in the product(s)/service(s) offered and/or the program(s) at any time without notice.

Retain this manual for future reference.
If you would like to download a copy of this manual, please go to psfloodbarriers.com

IMPORTANT! Read entire Instruction and Operations Manual to become familiar with the product.

NOTICE This product is a flood protection product. The effectiveness of the product is directly related to the proper installation and operation of this product. Failure to properly maintain this product will affect performance.
The following icons are used throughout this Manual.

⚠️ DANGER Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
⚠️ WARNING Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
⚠️ CAUTION Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderated injury.
NOTICE Indicates manufacturer’s statement of additional information.
IMPORTANT! Indicates a required action.
CRITICAL Indicates a vital component to product performance.

Product Information

NOTICE Unauthorized modification of or to the Product voids this Limited Warranty. Authorized modifications, received in writing from PS INDUSTRIES INCORPORATED, as long as the modification is accomplished in strict accordance with PS INDUSTRIES INCORPORATED's instructions, does not void warranty. To request product modifications contact PS INDUSTRIES INCORPORATED, 1150 S. 48th Street, Grand Forks, ND 58201, phone 877-446-1519, email: 4psinfo@psindustries.com

I. General Information
   A. This manual contains information regarding operation and maintenance of custom water-resistant flood barrier assemblies.
   B. Model SCFB-570 is specifically designed Self-Closing Flood Barrier capable of providing flood protection and can handle flooding conditions. The SCFB-570 is manufactured to meet the opening dimensions and Water Protective Height (WPH) of each customers’ specific site requirements. DUE TO THE CUSTOM NATURE OF EACH SCFB-570 THEY DO NOT ALL LOOK THE SAME NOR LATCH OR OPERATE EXACTLY THE SAME. REFER TO THIS DOCUMENT AND APPROVED FOR CONSTRUCTION DRAWINGS FOR YOUR SPECIFIC INSTALLATION AND OPERATION.

II. Operation Guidelines
   The following procedures and information are supplied for the operation of the PS Flood Barriers' SCFB-570 Self-Closing Flood Barrier assemblies. Operation in a manner other than intended could result in damage or less than acceptable performance at time of need, for which the manufacturer will not be held responsible.

⚠️ CAUTION Always plan for potential leakage and condensation that can occur during flooding conditions.

⚠️ WARNING The Self-Closing Flood Barrier components are heavy, consult Approved for Construction drawings and included documents for weights and use appropriate lifting procedures and equipment.

III. Safety Precautions
   A. Ensure opening is clear of all obstructions or debris through the entire travel of the door during operation of Self-Closing Flood Barrier.
   B. Protect all gaskets and hardware. Always consult original Approved for Construction drawings for all installation dimensions, details, hardware and specifications.

⚠️ CAUTION When operating Self-Closing Flood Barrier keep clear of pinch points at the latching mechanism, hinge locations, and out of the travel of the buoyant panel at all times.
IV. Pre-flooding or Potential Flooding Conditions
   A. Conduct Inspection and Maintenance activities as described in this Operation and Maintenance Manual, at a minimum, annually and seasonally if seasonal flood conditions exist, prior to the flood season. This may require the replacement of gaskets, sealants, anchors, and accounting for all of the latching devices.
   B. Ensure SCFB-570, Self-Closing Flood Barrier system is operational prior to flood waters reaching the opening.

⚠️ **WARNING** THIS IS A FLOOD PROTECTION BARRIER; NEVER UNLATCH OR DISASSEMBLE DURING ANY FLOOD CONDITIONS AS WATER LEAKAGE WILL OCCUR AND YOU MAY NOT BE ABLE TO RESEAL THE BARRIER.

V. Flooding Conditions
   A. Ensure SCFB-570, Self-Closing Flood Barrier is deployed at anytime when flooding conditions are present.
   B. If feasible, inspect SCFB-570, Self-Closing Flood Barrier for leakage or condensation accumulation during flooding.

VI. Post-flooding Conditions
   A. At minimum, conduct Inspection and Maintenance activities as described in the Operations and Maintenance Manual.

⚠️ **NOTICE** PS Flood Barriers recommends a flood preparedness plan be developed and implemented. An annual training drill for activation prior to potential flooding conditions is recommended.

VII. Operation
   A. Under normal (non-flooding) conditions
      1. Once the Self-Closing Flood Barrier has been installed, the buoyant flood barrier wall, is practically invisible.
      2. On top, a steel lid closes off the basin to protect the buoyant flood barrier and deflect debris.
   B. Under flooding conditions
      1. Once the water rises to the predetermined activation flood level, the basin of the Barrier fills up through a filling-pipe in the inspection/pump pit. The buoyant flood barrier wall rises and floats. As soon as the basin is totally filled, the closing surface will engage the jamb gaskets providing for the flood protection.
      2. Now the flood water can rise further without flooding the protected area.
   C. Post-flooding conditions
      1. Once the flood water level subsides to a normal level, the basin is drained through a drain pipe with one-way check valves or by means of a pump.
      2. Once the water has left the basin, the wall returns to its resting position within the basin.

⚠️ **NOTICE** Please keep these instructions and Approved for Construction Drawings for later reference and read them before attempting any maintenance or deployment of the product.
VIII. Self-Closing Flood Barrier Product Description

**NOTICE** Operation in a manner other than intended could result in damage or less than acceptable performance at time of need for which the manufacturer will not be held responsible.

**NOTE:** Inspect all components of Self-Closing Flood Barrier before deployment, making sure to properly clean and remove contaminants. Contact PS Flood Barriers at 877-446-1519 for purchase of replacement components, if necessary.

1. **Flood Barrier Panel:** To be fabricated as a reinforced fiberglass buoyant element. Flood door panel to be designed for maximum water height requested above Finished Floor Elevation (FFE). All loads transferred to adjacent structure. This design is subject to a uniformly increasing fluid pressure (hydrostatic pressure loading of water at 62.5 pcf)

2. **Flood Barrier Basin:** To be PS Flood Barriers’ design, for field installation on existing structure and/or embedded within structure. Frame members to be fabricated from structural or extruded shapes and formed members. Field grouting is required.

3. **Gaskets:** To be factory mounted to the flood barrier or frame. Gaskets to be compressible rubber type, field replaceable.

4. **Installation Hardware:** PS Flood Barriers includes all sealants, water-stop, anchors and hardware necessary for installation, hinging, latching, and retaining flood doors as designed.

**CRITICAL** Anchors are engineered for load design and shall not be changed without factory authorization.

5. **Pump Pit:** To be sized for the appropriate requirement of the SCFB-570. All plumbing and electrical by others, Not PS Flood Barriers.

6. **Warranty:** PS Flood Barriers warrants this product and components to be free from manufacturing defects for a period of one (1) year from date of shipment.

The following information is available upon request:

1. **Structural Calculations:** A copy of PS Flood Barriers’ design calculations by a qualified engineer, to verify the flood barrier’s ability to withstand the design loading, is available upon request.

The following optional services is available upon request:

1. **Stamped Structural Calculations:** Upon signed finalization and approval of dimensions, mounting location material and configuration, and load requirements. Registered professional engineer stamped calculations from within the state or territory where the project will be constructed or substantially improved are available at an additional cost.
IX. Inspection and Maintenance (Minimum Annually)

A. Panel, Frame, Jambs, and Embedded items:
   1. Inspect items for damage and misalignment. Adjust, repair, or replace as needed, to meet original design tolerances.
   2. Check all connections, making sure they meet original design standards (refer to Approved for Construction Drawings and Anchor Specifications).

B. Fasteners and mechanical connections:
   1. All fasteners must be in place and adjusted to their original design standards. Replace any damaged components (refer to Approved for Construction Drawings and Anchor Specifications).

C. Sealants and Waterstops:
   1. Inspect all sealants used on frame and connections to insure their effectiveness.
   2. Replace any cracked, loose, or otherwise non-performing sealants.
   3. Use only factory approved/supplied products.
      a. Factory approved sealant/waterstops: Sika; Sikaflex-227, Quellpaste Typ E

D. Gasketing:
   1. Inspect all gaskets for damage, continuous adhesion to the attached surface, and proper positioning and compression.
   2. Visually inspect all gaskets for proper positioning and compression.
   3. Replace or repair if damage or deterioration to gaskets has occurred.
   4. Use only factory approved materials (refer to Approved for Construction Drawings).

**CRITICAL** Gaskets are a critical component of the Flood Barrier protective performance and must meet minimum compression tolerances in the latched position.

E. Finishes:
   1. Inspect and clean finishes annually.
   2. Touch-up repair finishes, or refinish as necessary to protect the structural integrity of the Flood Barrier.

F. Labels and Placards:
   1. Inspect all labels and placards.
   2. Replace any labels and placards which are unreadable/missing.

G. Housekeeping:
   1. Clean frame of any debris and keep the area clean throughout the operating area of the Self Closing Flood Barrier.

### Recommended Preventative Maintenance Schedule

<table>
<thead>
<tr>
<th>ITEM #</th>
<th>DESCRIPTION</th>
<th>FREQUENCY</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>Hydrostatic testing of each complete system from Pump Pit to SCFB unit(s) by filling the system with water.</td>
<td>12 MONTHS</td>
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<tr>
<td>2</td>
<td>Visual inspection of seals at ends of Flood Barrier</td>
<td>12 MONTHS</td>
</tr>
<tr>
<td>3</td>
<td>Cleaning/Removal of debris from Top Closing Plate recessed channels</td>
<td>12 MONTHS</td>
</tr>
<tr>
<td>4</td>
<td>Testing and cleaning of non-return flap valves in pump pit</td>
<td>6 MONTHS</td>
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<tr>
<td>5</td>
<td>Cleaning/removal of debris from intake structure/catch basin</td>
<td>6 MONTHS</td>
</tr>
<tr>
<td>6</td>
<td>Cleaning/removal of silt and debris from Pump Pit</td>
<td>6 MONTHS</td>
</tr>
<tr>
<td>7</td>
<td>Testing of Submersible Pump</td>
<td>3 MONTHS</td>
</tr>
</tbody>
</table>
**Inspection and Maintenance Log**

**CRITICAL** Periodic Inspection and Maintenance Required. Inspect at minimum annually.

Date Purchased: ______________________

Product: ______________________________

Model Number: _________________________  Opening Identifier/ Number: _________________________

Serial Number: _________________________  Location: ________________________________

<table>
<thead>
<tr>
<th>DATE INSPECTED</th>
<th>INSPECTED BY (Print &amp; Sign)</th>
<th>INSPECTION ITEMS NOTED</th>
<th>CORRECTIVE ACTION</th>
<th>CORRECTED BY (Print &amp; Sign)</th>
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PS FLOOD BARRIER WARRANTY REGISTRATION FORM

PS Flood Barriers™ Product Warranty Registration: For PS Flood Barriers™ Products, the Limited Warranty will only be valid if the Owner completes, and returns, this PS Flood Barrier Warranty Registration Form within thirty (30) days of Product installation.

To request additional copies of the Warranty Registration Form, contact PS INDUSTRIES INCORPORATED, 1150 S. 48th Street, Grand Forks, ND 58201, phone 877-446-1519, email: 4psinfo@psindustries.com. For a fillable form, download a copy from www.psfloodbarriers.com/download-center/

The following information is required:

Owner Name: ___________________________ Product Name: ___________________________
Company: ___________________________ Model: ___________________________
Address: ___________________________ Serial Number: ___________________________
State/Province: ___________________________ Date Installed: ___________________________
Zip/Postal Code: ___________________________
Country: ___________________________

Although testing of flood barriers is not required, PS INDUSTRIES INCORPORATED recommends testing flood barriers after installation to verify the suitability of the installation and ensure proper adjustment of flood barrier for optimum performance.

The following information and signatures are required to ensure warranty coverage of installed product.

1. Was the flood barrier field tested after installation?  [ ] Yes  [ ] No

2. If tested, which type(s) of testing was conducted?  [ ] Hose Test per PS Flood Barriers testing procedure.
[ ] Hydrostatic Test per PS Flood Barriers testing procedure.
[ ] Other Testing Method (describe below):

________________________________________
Owner or Installer Name (Please print.)

________________________________________
Test Witness Name (Please print.)

________________________________________
Signature

________________________________________
Signature

________________________________________
Date

________________________________________
Date

Return form to:

PS Flood Barriers
Attention: Warranty
1150 S. 48th Street
Grand Forks, ND 58201
Fax: 701-746-8340
E-mail: 4psinfo@psindustries.com

(Make additional copies as necessary)